

ASAP

Date: Wednesday, 03/10/2007 3:15:00 PM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : WASHER
<b>Job Number</b> : 35004	
<b>Estimate Number</b> : 13025	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D36451
<b>This Issue</b> : 03/10/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3645 REV A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : _____	<b>Due Date</b> : 10/10/2007
<b>Checked &amp; Approved By</b> : _____	<b>Qty:</b> 100 <b>Um:</b> 60 <b>Each</b>
<b>Comment</b> : Est Rev:A New Issue 07.09.24 EC Verified by: DD	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** Issue P/O: 4737  
Purchase Part Number:90133a017  
Supplier: MAC MASTER CARR  
Certificate of conformity is required

2.0	90133A017	WASHER
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 60.0000 Each(s)  
WASHER

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
Receive & Inspect For Transit Damage  
Ensure material certification is attached

*[Signature]* 07/10/05 (100)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

*[Signature]* 02/10/09 (+100)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE # 1  
Identify and stock  
Location: \_\_\_\_\_

*[Signature]* 07/10/09 (100)

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 35004

Part Number: D36451

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



100

Comment: FINAL INSPECTION/W/O RELEASE

DP 01/10/07

Job Completion



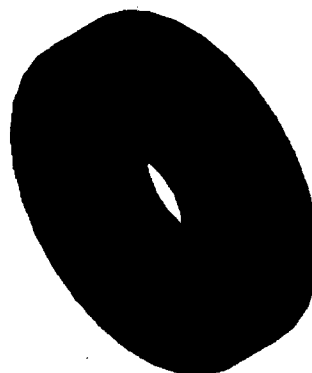
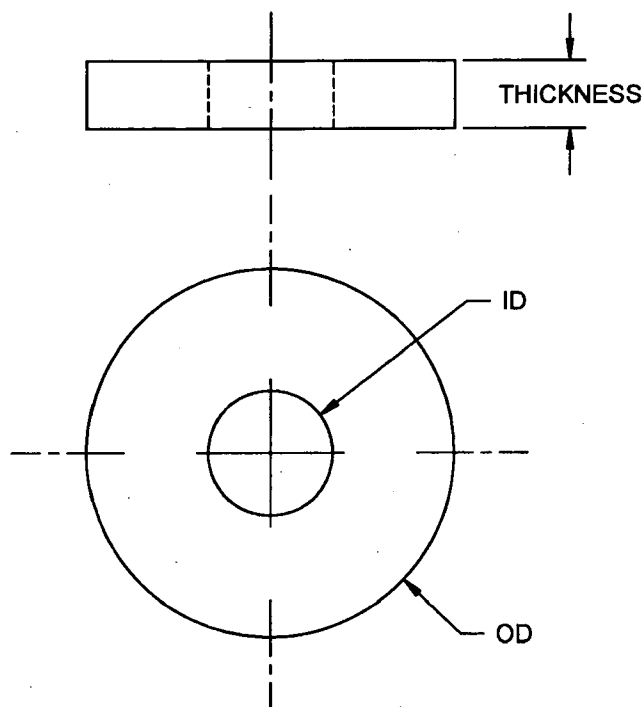
07110109



DESIGN CB	DRAWN BY CB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED [Signature]	DRAWING NO. D3645	REV. A SHEET 1 OF 1
DATE 07.06.21		TITLE WASHER	SCALE 4:1
REV A	DATE 07.06.21	DESCRIPTION NEW ISSUE	

## SPECIFICATION CONTROL DRAWING

RELEASED  
07.08.03 [Signature]



P/N	ID	OD	THICKNESS	MATERIAL	SUPPLIER
D3645-1	0.17	0.50	0.09	NEOPRENE	McMASTER-CARR P/N 90133A017

### NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE  
ORDER NUMBER**  
P000004737

Today's Date: 10/03/07

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT CONTACT OUR SALES DEPARTMENT  
(330)995-5500

**PAGE**  
**1 OF 1**  
**MCM NUMBER**  
1702657-01

Warehouse Location	McMaster Carr Part Number	Est. Quantity	Item Description	Your Line	Your Order	This Shipment
1- 67-13 62-16	90133 A017	1 PK	NEOPRENE CUSHIONING & SEALING WASHER #10 SCREW SIZE, .170" ID, 1/2" OD, .093" THICK PKG= 100 EA/PK	1	1 PK	1
1-326	7464 A67	1 EA	3M POLYGUN EC HOT-MELT GUN USES 5/8" X 8" GLUE STICKS	2	1 EA	1
2-294	80005 K27	1 PK	NYLON CABLE TIE 30"L, 9" BUNDLE DIA, 175 LB TENSILE STRG, OFF-WHITE PKG=	5	1 PK	1
2-296	7130 K49	1 PK	NYLON CABLE TIE 18"L, 4-7/8" BUNDLE DIA, 120# TENSILE STRG, OFF-WHITE PKG= 1	4	1 PK	1
2-296	7130 K19	1 PK	NYLON CABLE TIE 7-1/2"L, 1-7/8" DIA, BUNDLE 50# TENSILE STRG, OFF-WHITE PKG= 100 EA/PK	3	1 PK	1